

Technical Data Sheet

Pro-fax SG722

Polypropylene, Impact Copolymer

Product Description

Pro-fax SG722 fully formulated high impact polypropylene copolymer is available in pellet form. This resin is typically used in injection molding applications and offers very good cold temperature impact resistance.

Application	Containers; Housewares; Sports, Leisure & Toys
Market	Consumer Products; Rigid Packaging
Processing Method	Compounding; Injection Molding
Attribute	Contains Antistat; High Gloss; High Impact Resistance; Medium Slip; Nucleated

Typical Properties	Nominal Value	English Units	Nominal Value	SI Units	Test Method
Physical					
Melt Flow Rate, (230 °C/2.16 kg)	25	g/10 min	25	g/10 min	ASTM D1238
Density, (23 °C)	0.90	g/cm ³	0.90	g/cm ³	ASTM D792
Mechanical					
Flexural Modulus					
(0.05 in/min, 1% Secant, Procedure A)	150000	psi			ASTM D790
(1.3 mm/min, 1% Secant, Procedure A)			1030	MPa	ASTM D790
Tensile Strength at Yield					
(2 in/min)	3300	psi			ASTM D638
(50 mm/min)			23	MPa	ASTM D638
Tensile Elongation at Yield	7	%	7	%	ASTM D638
Impact					
Notched Izod Impact Strength					
(73 °F, Method A)	No Break				ASTM D256
(23 °C, Method A)			No Break		ASTM D256
Thermal					
Deflection Temperature Under Load					
(66 psi, Unannealed)	210	°F			ASTM D648
(0.45 MPa, Unannealed)			99	°C	ASTM D648
Optical					
Gloss, (60°)	86		86		ASTM D2457